



# **SUPER TWIST**

**Metallisiertes  
Stickgarn**

**Metallised  
Embroidery  
Thread**

**Filato  
metallizzato  
da ricamo**

**Fil métallisé  
à broder**

**Hilo  
metalizado  
para bordar**

**Linha  
metalizada  
para bordar**

**Metalik  
nakış ipliği**

**металлизиро-  
ванные выши-  
вальные нитки**

**金属绣花线**

**Color card 60** 2011

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**MADERA**®

# SUPER TWIST

## No. 30



256  
mystic gold



257  
golden green



255  
chinese gold



258  
bishop gold



251  
antique gold



225  
gold dust



22  
white gold



24  
palladium



25  
gold nugget



254  
brass



252  
old brass



253  
sultan gold



23  
pure gold



21  
gold medal



226  
golden linen



227  
rose gold



228  
brocade



260  
antique silver



44  
titanium



41  
silver



42  
chromium



264  
black pearl



262  
carbon



71  
graphite



261  
granite



263  
blue steel



32  
sky silver



43  
cadmium



31  
rose silver



126  
cameo gold



26  
amber



28  
copper



29  
old copper



30  
bronze

1

1000 m



5000 m



2

1000 m



5000 m



# SUPER TWIST

## No. 30



33  
moonstone



67  
turquoise



37  
crystal blue



66  
beryl



65  
malachite



58  
tourmaline



155  
jade



57  
emerald



52  
glamour green



51  
heliodor



123  
peridot



114  
tiger eye



27  
citrine



14  
fire opal



40  
jasper



15  
ruby



115  
garnet



36  
lapis



35  
blue topaz



34  
aquamarine



138  
tanzanite



38  
sapphire



12  
amethyst



140  
petunia



16  
campanula



111  
fuchsia



19  
azalea



39  
persian rose



18  
begonia



113  
lilac



13  
magnolia



120  
coral rose



20  
camellia



17  
crimson

# SUPER TWIST



## No. 30 multi-color



291  
twilight



289  
horizon



288  
savannah



287  
lagoon



285  
chameleon



284  
sundown



275  
rainbow



283  
lizard



273  
amazon



272  
parrot



274  
coral fish



282  
scarab



277  
flamingo



278  
dragon fly



279  
flower bird



290  
peacock

## opal-color



360  
opal



313  
smoky quartz



312  
oyster



311  
pearl



300  
diamond



302  
rose quartz



301  
blue crystal



303  
lemon quartz



305  
lime



304  
melon



306  
anemone



307  
lavender



308  
clematis



309  
orchid



315  
peach



310  
apricot

5  
1000 m  5000 m 

6  
1000 m  5000 m 

# SUPER TWIST



## No. 30 crystal-color

	<b>371</b> crystal
	<b>385</b> ivory
	<b>386</b> smoke
	<b>347</b> green tea
	<b>355</b> corn
	<b>384</b> sand
	<b>340</b> old lace
	<b>354</b> sea gull
	<b>330</b> violet blush
	<b>327</b> sky blue
	<b>318</b> alabaster
	<b>353</b> caramel
	<b>317</b> nectar
	<b>322</b> champagne
	<b>349</b> mint
	<b>345</b> pool green
	<b>392</b> ice blue
	<b>375</b> lake blue
	<b>332</b> purple rose
	<b>339</b> pink lily

7  
1000 m



## crystal-color

	<b>341</b> asphalt
	<b>387</b> ash white
	<b>362</b> cloud
	<b>352</b> pistachios
	<b>356</b> rock candy
	<b>357</b> tobacco
	<b>358</b> cappuccino
	<b>319</b> eggplant
	<b>333</b> plumb
	<b>389</b> kiwi
	<b>316</b> berry
	<b>320</b> tangerine
	<b>326</b> mango
	<b>323</b> lemon
	<b>351</b> bamboo
	<b>396</b> azure
	<b>329</b> ocean wave
	<b>376</b> sailor blue
	<b>393</b> royal purple
	<b>337</b> coral blush

8  
1000 m



**Waschanleitung:** Die schonendste Wäsche erfolgt bei 40°C mit Feinwaschmittel. Die hervorragende Qualität und Farbechtheiten von Supertwist erlauben auch eine Wäsche bis 60°C. Bei gewerblicher Wäsche können bei den Opal und Crystal Farben chlor- oder peroxidhaltige Waschmittel eingesetzt werden.

**Denim-wash Behandlung:**

Aktivchlor: max. 20 g/L. Temperatur: max. 30°C. Behandlungsdauer: max. 30 min.  
Peroxid: max. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Temperatur: max. 50°C. Behandlungsdauer: max. 20 min.



**Washing instructions:** Ideal is the most gentle wash at 40°C using a mild detergent. The outstanding quality and colour fastness of Supertwist means that it can also be washed at up to 60°C. For commercial laundry, the Opal and Crystal colours may be washed using chlorine or peroxide-containing detergents.

**Denim-wash treatment:**

Active chlorine: max. 20 g/L. Temperature: max. 30°C (86°F). Duration of treatment: max. 30 min.  
Peroxide: max. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Temperature: max. 50°C (122°F). Duration of treatment: max. 20 min.



**Istruzioni di lavaggio:** Il lavaggio più delicato prevede una temperatura di 40°C, nonché l'uso di un detersivo per capi delicati. Grazie all'eccellente qualità ed alla solidità dei colori del Supertwist sono anche possibili temperature di lavaggio fino a max. 60°C.

Per la biancheria industriale, per i colori Opal e Crystal si possono usare detersivi contenenti cloro o perossido.

**Trattamento Denim wash:**

Cloro attivo: max. 20 g/l. Temperatura max. 30°C. Durata del trattamento: max. 30 min.  
Perossido: max. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Temperatura max. 50°C. Durata del trattamento: max. 20 min.



**Instructions de lavage:** pour un lavage le plus doux possible, utiliser une lessive pour textiles délicats à 40°C. La qualité exceptionnelle et la solidité des couleurs de Supertwist permettent également de laver jusqu'à 60°C.

Pour un lavage industriel, on peut utiliser, pour les couleurs Opal et Crystal, des lessives contenant du chlore ou du peroxyde.

**Traitement Denim-wash:**

Chlore actif: max. 20 g/l. Température: max. 30°C. Durée du traitement: max. 30 min.  
Peroxyde: max. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Température: max. 50°C. Durée du traitement: max. 20 min.



**Instrucciones para el lavado:** La colada más delicada se consigue a 40°C con un detergente suave. La excelente calidad de Supertwist y la estabilidad de sus colores permiten también un lavado a 60°C.

Para la ropa de uso industrial en colores ópalo y cristal puede emplearse un detergente con cloro o con peróxido.

**Tratamiento denim wash:**

Cloro activo: máx. 20 g/L. Temperatura: máx. 30°C. Tiempo del tratamiento: máx. 30 min.  
Peróxido: máx. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Temperatura: máx. 50°C. Tiempo del tratamiento: máx. 20 min.



**Instruções de lavagem:** a lavagem mais suave é realizada a 40°C, com detergente neutro. A excelente qualidade e a solidez da cor de Supertwist também permitem uma lavagem a 60°C.

Em lavandarias comerciais, podem ser utilizados detergentes que contêm peróxido para as cores Opal e Crystal.

**Tratamento de lavagem Denim:**

Cloro activo: máx. 20 g/L. Temperatura: máx. 30°C. Duração do tratamento: máx. 30 min.  
Peróxido: máx. 10 ml/L H<sub>2</sub>O<sub>2</sub> 35%. Temperatura: máx. 50°C. Duração do tratamento: máx. 20 min.



**Yıkama talimatı:** Çamaşırlar için en iyi koruma, hassas kumaş deterjanıyla 40 derecede sağlanır. Supertwist'in üstün kalitesi ve renk koruma özellikleri 60 dereceye kadar yıkama olanağı sunmaktadır. Ticari amaçlı yıkamalarda, opal ve kristal renkler için klor veya peroksit içeren deterjanlar kullanılabilir.

**Denim yıkama uygulaması:**

Aktif klor: Azami 20 g/L. Sıcaklık: Azami 30°C. İşlem süresi: Azami 30 dk.  
Peroksit: Azami 10 ml/L H<sub>2</sub>O<sub>2</sub> % 35. Sıcaklık: Azami 50°C. İşlem süresi: Azami 30 dk.



**洗涤说明:** 对纺织品最呵护的清洗方法是用水和洗涤剂在不超过40°C的温水里洗涤。品质及色牢度出众的超闪系列(SUPERTWIST)金属效果绣花线可在至60°C的热水里洗涤。如需工业洗涤, 其中的蛋白石色(Opal)和水晶色(Crystal)甚至可用含氯或氧化型漂白剂的洗涤剂清洗。

**牛仔布水洗处理:**

氯漂: 最高含量20克有效氯/公升 漂洗温度: 最高30°C 漂洗时间: 最长30分钟  
氧漂: 35%浓度的过氧化氢(即双氧水(H<sub>2</sub>O<sub>2</sub>)), 最大使用量10毫升/公升 漂洗温度: 最高50°C 漂洗时间: 最长20分钟



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We reserve the right to make modifications for the technical advancement of the product.

# SUPER TWIST

**No. 30** dtex 180  
den 160

Art. No. 983  
5 x 1000 m



Art. No. 982  
10 x 5000 m



30% metallis. Polyester  
70% Polyamid

90#14



**Quality Management  
Certificate**

Voluntary participation  
in regular monitoring  
according to ISO 9001:2008



Tested for harmful substances  
according to Oeko-Tex® Standard 100  
95.0.5859 Hohenstein

All threads in  
this color card are  
also ideal for  
decorative seams!

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