

GUNOLD®

Actual thread color may vary from printed color

1	2	3
*61001	61360	61077
61351	61364	61446
61350	61359	61045
61474	61361	61046
61002	61209	61443
61236	61362	61442
61475	*61063	61503
61476	61104	61230
61366	61177	61101
61379	61453	61469
61218	61100	*61051
61508	61047	61451
61211	61510	61448
61212	61452	61079
61455	61049	61447
61363	61176	61517
61371	61175	61208
61173	61454	61449
61536	61174	61536
61156	61103	61450

* Available in 60 weight

POLY

100 % POLYESTER

Actual thread color may vary from printed color

4	5	6
61151	61030	61165
61440	61466	61203
61090	61076	61074
61513	61143	61459
61206	61198	61145
61444	*61253	61433
61445	61535	61431
61162	61425	61172
61441	61426	61222
61096	*61424	*61028
61436	61460	61029
61438	61467	61196
61171	*61042	61428
61094	61415	61432
61437	*61420	61427
61095	61418	61422
61435	61417	61200
61252	61416	61197
61468	61235	61421
61430	61112	61043
61249	61195	61419
61134	61195	61461
61429	61423	61044

* Available in 60 weight

GUNOLD®

Actual thread color may vary from printed color

7	8	9
61465	61022	61185
61464	*61061	61137
61357	61066	61024
*61011	61135	61065
61434	61167	61168
61356	61070	61457
*61471	61067	61078
61355	61365	61184
*61353	*61187	61392
61358	61456	61037
61040	61023	61393
61041	61369	61395
61219	61124	61398
61166	61083	61039
61354	*61367	*61147
61220	61373	61401
61439	61159	61458
*61005	*61368	61399
61352	61025	61400
	61383	61402
		61407
		61405

* Available in 60 weight

POLY

100 % POLYESTER

Actual thread color may vary from printed color

10	11	12
61068	61193	61477
61120	61032	61017
61113	61194	61258
61064	61122	61054
61015	61111	61019
61394	61031	61259
61408	61080	61020
61225	61033	61081
61115	61414	61169
61121	61255	61035
61410	61411	61036
61224	61412	61594
61117	61413	61181
61108	61192	61390
61148	61409	61021
61396	61191	61158
61154	61109	61391
61034	*61404	61057
61403	61511	61058
61119	61231	61214
*61406	61533	61189
61190		61183

* Available in 60 weight

GUNOLD®

Actual thread color may vary from printed color

13	14	15	neon
61086	61085	61909	
61378	61380	61910	
*61071	61470	61913	
61462	61370	61953	
61472	61180	61914	
61372	61388	61905	
61389	61128	61901	
61082	61377	61904	
61127	61385	7001	
61387	61463	7009	
61149	61170	7004	
61055	61386	7007	
61376	61130	7008	
61375	61179	7002	
*61374	61382	7003	
61384	61473	7005	
61381	61129	7020	
61126	*61059		
61056	61397		
	61131		

* Available in 60 weight

Table for Finding Color Numbers

Color Number	Col	Color Number	Col	Color Number	Col	Color Number	Col	Color Number	Col	Color Number	Col
*61001	1	61077	3	61167	8	64259	12	61400	9	61451	3
61002	1	61078	9	61168	9	61350	1	*61401	9	61452	2
*61005	7	61079	3	61169	12	61351	1	61402	9	61453	2
*61011	7	61080	11	61170	14	61352	7	61403	10	61454	2
61015	10	61081	12	61171	4	*61353	7	61404	11	61455	1
61017	12	61082	13	61172	6	61354	7	61405	9	61456	8
61019	12	61083	8	61173	1	61355	7	61406	10	61457	9
61020	12	61085	14	61174	2	61356	7	61407	9	61458	9
61021	12	61086	13	61175	2	61357	7	61408	10	61459	6
61022	8	61090	4	61176	2	61358	7	61409	11	61460	5
61023	8	61094	4	61177	2	61359	2	61410	10	61461	6
61024	9	61095	4	61179	14	61360	2	61411	11	61462	13
61025	8	61096	4	61180	14	61361	2	61412	11	61463	14
*61028	6	61100	2	61181	12	61362	2	61413	11	61464	7
61029	6	61101	3	61183	12	61363	1	61414	11	61465	7
61030	5	61103	2	61184	9	61364	2	61415	5	61466	5
61031	11	61104	2	61185	9	61365	8	61416	5	61467	5
61032	11	61108	10	*61187	8	61366	1	61417	5	61468	4
61033	11	61109	11	61189	12	*61367	8	61418	5	61469	3
61034	10	61111	11	61190	10	*61368	8	61419	6	61470	14
61035	12	61112	5	61191	11	61369	8	*61420	5	*61471	7
61036	12	61113	10	91192	11	61370	14	61421	6	61472	13
61037	9	61115	10	61193	11	61371	1	61422	6	61473	14
61039	9	61117	10	61194	11	61372	13	61423	5	61474	1
61040	7	61119	10	61195	5	61373	8	*61424	5	61475	1
61041	7	61120	10	61196	6	*61374	13	61425	5	61476	1
*61042	5	61121	10	61197	6	61375	13	61426	5	61477	12
61043	6	61122	11	61198	5	61376	13	61427	6	61503	3
61044	6	61124	8	61200	6	61377	14	61428	6	61508	1
61045	3	61126	13	61203	6	61378	13	61429	4	61510	2
61046	3	61127	13	61206	4	61379	1	61430	4	61511	11
61047	2	61128	14	61208	3	61380	14	61431	6	61513	4
61049	2	61129	14	61209	2	61381	13	61432	6	61517	3
*61051	3	61130	14	61211	1	61382	14	61433	6	61533	11
61054	12	61131	14	61212	1	61383	8	61434	7	61535	5
61055	13	61134	4	61214	12	61384	13	61435	4	61536	3
61056	13	61135	8	61218	1	61385	14	61436	4	61594	12
61057	12	61137	9	61219	7	61386	14	61437	4		
61058	12	61143	5	61220	7	61387	13	61438	4		
*61059	14	61145	6	61222	6	61388	14	61439	7	61901	15
61061	8	*61147	9	61224	10	61389	13	61440	4	61904	15
61063	2	61148	10	61225	10	61390	12	61441	4	61905	15
61064	10	61149	13	61230	3	61391	12	61442	3	61909	15
61065	9	61151	4	61231	11	61392	9	61443	3	61910	15
61066	8	61154	10	61235	5	61393	9	61444	4	61913	15
61067	8	61156	1	61236	1	61394	10	61445	4	61914	15
61068	10	61158	12	61249	4	61395	9	61446	3	61953	15
61070	8	61159	8	61252	4	61396	10	61447	3		
*61071	13	61162	4	*61253	5	61397	14	61448	3		
61074	6	61165	6	61255	11	61398	9	61449	3		
61076	5	61166	7	61258	12	61399	9	61450	3		

* Available in 60 weight

GUNOLD® POLY 100 % POLYESTER

Gunold Poly 40 is available in 300 colors on both 5,500 yd. cones and 1,100 yd. mini-king cones. Poly 60 is available in 21 colors on a 1,650 yd. mini-king cone.



Our select **Thread Kit** comes in a sectioned box with 27 of the most popular **GUNOLD POLY** thread colors. **Article # 9616-27**



POLY Assortment Racks are available with 292 solid colors and 8 neon colors on three wooden racks. Each rack has 120 pegs to hold the 1,100 yard mini-king cones. The mini-kings are arranged to match the order of colors in the **POLY** color card. These useful wooden stands can stand upright or be hung on a wall. **Article No. 9611SORT**

GUNOLD® POLY 100 % POLYESTER

For exact color matching, thread color-cards are available for purchase.



SPECIAL NOTICE

The Customer/Manufacturer should assure himself, by preliminary testing and evaluation, that the dye fastness of the thread is suitable for his intended uses. GUNOLD USA threads are manufactured and quality controlled to the very highest standards possible. However, since we have no control over washing, dry cleaning, pressing or weather conditions (when used on an article or item that will remain exposed to the elements), and since the value of the threads is so disproportionate to the value of the material into which it is sewn, we are not and cannot be held responsible for any damage that may occur.

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GUNOLD®



POLY 100 % POLYESTER

GUNOLD®

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Washing Instructions POLY



Washing

POLY can be laundered with soap containing brighteners and bleach. If washed by hand, ample water should be used to allow the goods to move freely.

It is important to thoroughly rinse the embroidery before wringing or dry spinning. Embroidered clothing should never be left lying in a damp or wet pile. Both of the above apply in particular to embroidered items that are washed for the first time.

Dry Cleaning - Stain Removal

POLY may be dry cleaned.

The stain removers must not contain any bleaching agents or color removers if they come in direct contact with the embroidery. It is necessary to rinse the embroidery after using stain-removers.

Ironing

All embroidered items should be ironed on the reverse side or between two pieces of cloth.

GUNOLD® Other Fine Products

SULKY® 100% Rayon

COTTY® 100% Cotton

FILAINE™ 100% Acrylic

METY™ Metallic Thread

BOBBINS Bobbin Thread and pre-wound bobbins in Cotton or Synthetic

BACKING/STABILIZER Non-Woven Embroidery Backing

GUNOLD SOLVY® Water-Soluble Plastic Film e.g. for Knitwear

THERMOGAZE™ Heat-Sensitive Woven Artificial Fabric

BSN™ Heat-Seal Film "Iron-on rather than Sew-on"

KK 100™ Temporary Spray Adhesive for Applications, contains no CFC

KK 2000™ Non-Flammable Spray Adhesive

KK 3000™ Vertical Spraying Spray Adhesive

NEEDLES (ORGAN®) Multipurpose Embroidery Needles

SCISSORS Embroidery Scissors in Various Styles and Sizes

FASHION PRODUCTS Fashionable Applications